



CPM-10, 6-Shaft Fine Carbide Cutter Drum Assembly Procedure



162 Spacers 150 Cutters

- 1 Spacer
- 1 Cutter
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 1 Cutter
- 2 Spacers
- 4 Cutters
- 2 Spacers
- 1 Spacer
- 1 Cutter
- 1 Spacer
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers
- 2 Cutters
- 2 Spacers

Instructions: Rotate the sequence 180° for the remaining three shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange



Spacer

CP403
Part # 20060



Carbide Cutter

CP308-T
Part # 20326