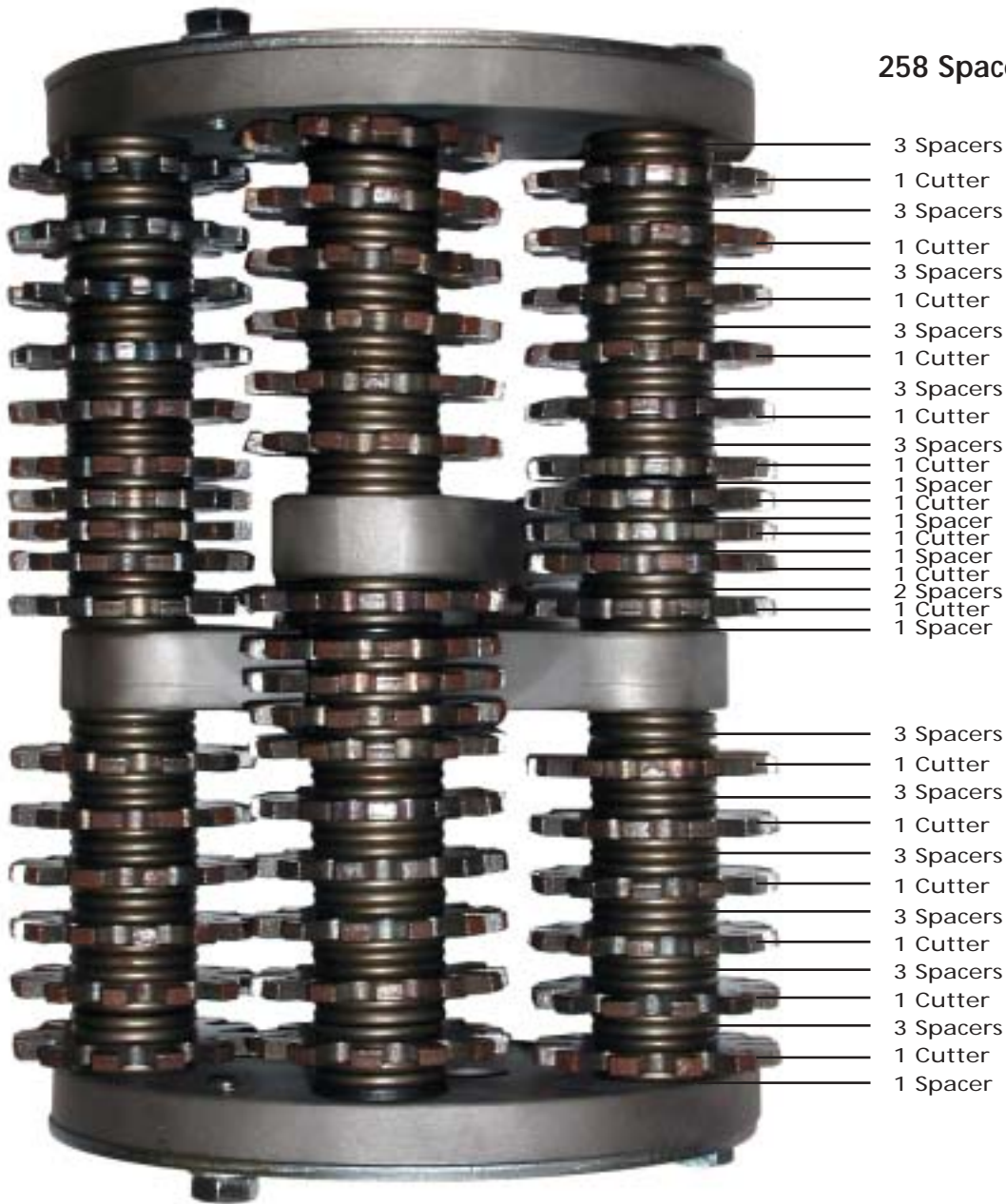




CPM-8, 6-Shaft General Purpose Flat-Tip Steel Cutter Drum Assembly Procedure



258 Spacers 96 Cutters

- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 1 Spacer
- 1 Cutter
- 1 Spacer
- 1 Cutter
- 1 Spacer
- 1 Cutter
- 2 Spacers
- 1 Cutter
- 1 Spacer

- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 1 Spacer

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange

