CPM-8, 6-Shaft Fine
Carbide Cutter Drum Assembly Procedure

174 Spacers 96 Cutters

1 Spacer
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers

4 Cutters

2 Spacers

1 Spacer
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
2 Spacers
1 Cutter
3 Spacers

Carbide Cutter

CP206-T
Part # 20156

Spacer

CG227
Part # 12230

<u>Instructions:</u> Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange