



CPM-8, 6-Shaft General Purpose Carbide Cutter Drum Assembly Procedure



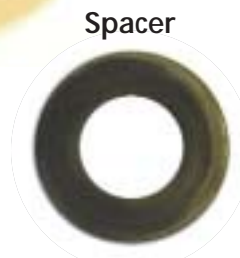
210 Spacers 78 Cutters

- 5 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 4 Cutters
- 2 Spacers
- 2 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 3 Spacers
- 1 Cutter
- 2 Spacers

Carbide Cutter

Instructions: Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange



Spacer

CG227
Part # 12230



CP206-T
Part # 20156