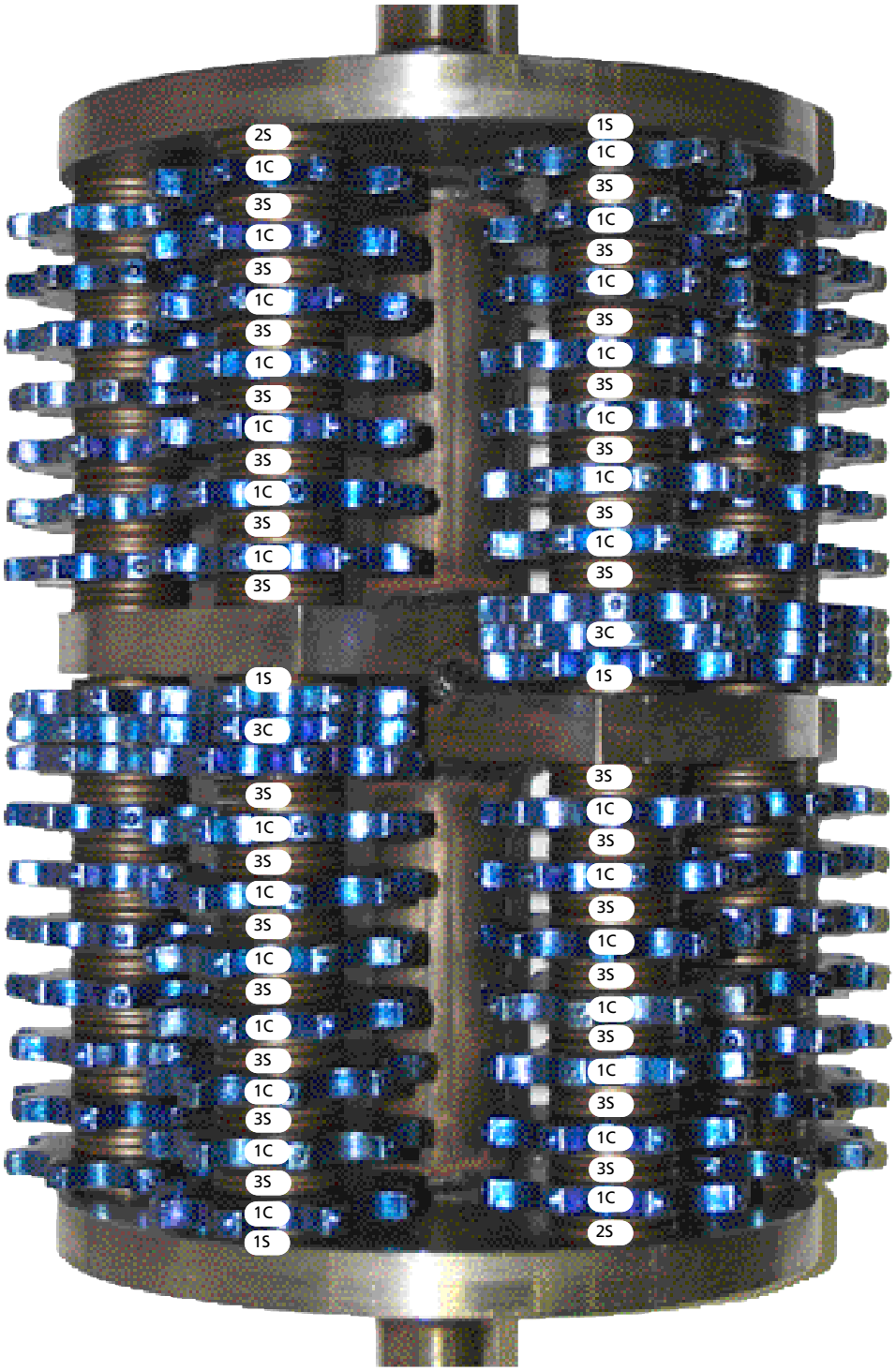
CPU-12, 6-Shaft General Purpose Carbide Cutter Drum Assembly Procedure



276 Spacers 100 Cutters

Carbide Cutter

CP408-TV
Part # 20136

Spacer

CP403
Part # 20060

Instructions:
Rotate drum 180° and Repeat the same sequence for the other 3 shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange

Key:
1S - 1 Spacer
2S - 2 Spacers
3S - 3 Spacers
1C - 1 Cutter
2C - 2 Cutters