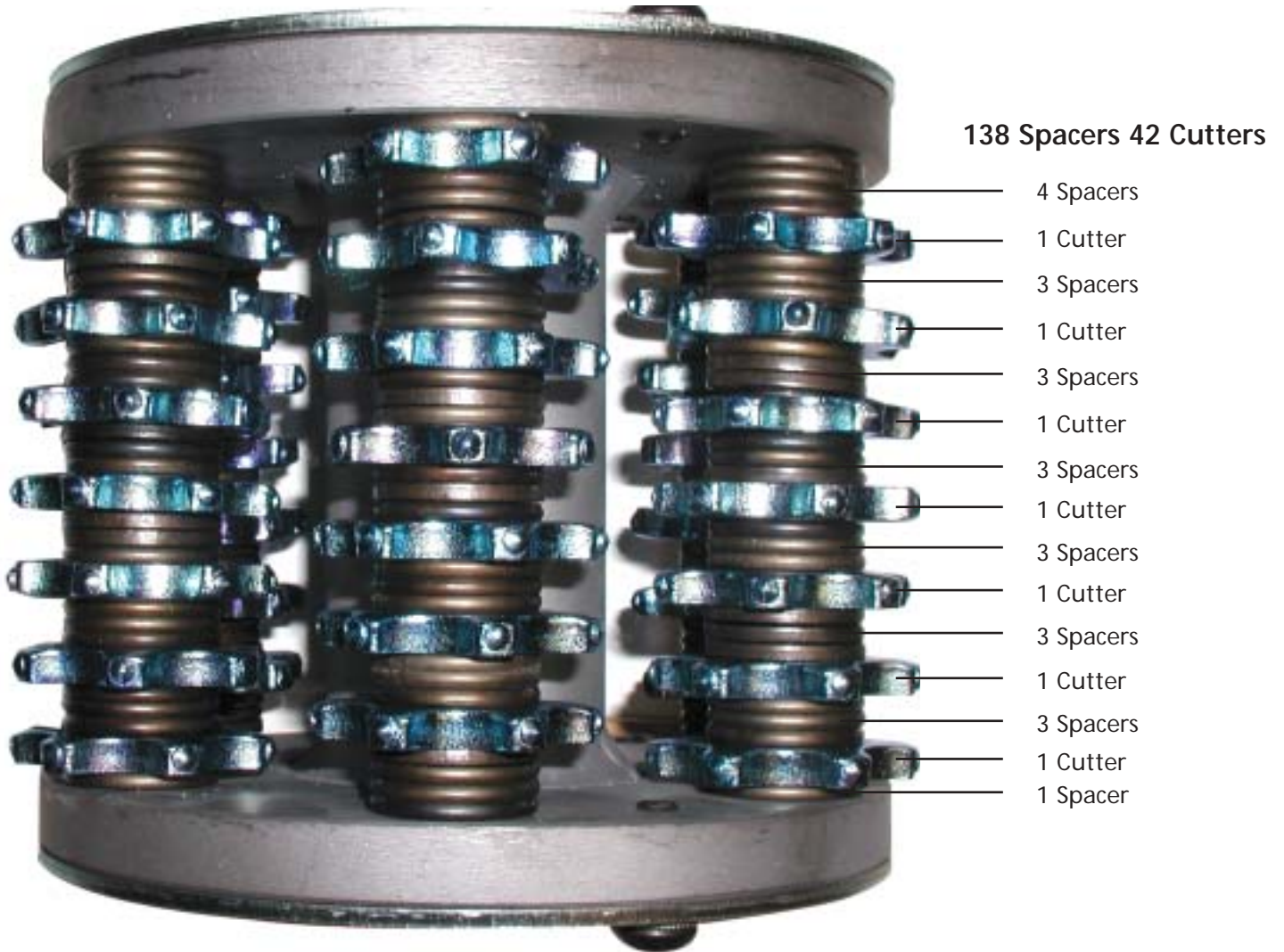




# CPM-4 or CPM-8 Edger Attachment, 6-Shaft General Purpose Carbide Cutter Drum Assembly Procedure



**Instructions:** Repeat this sequence for every other shaft, then rotate the sequence 180° and repeat for the remaining shafts.

- Rotationally Balanced
- Loose fit
- One Spacer minimum by each flange

